



## 1. General description

Visoko učinkovito olje za rezanje vseh kovin. Posebno primerno za oblikovanje zahtevnih kovin in visoko odporne zlitine. Podaljša življenjsko dobo orodja.



## 2. Features

- Balanced lubrication and excellent cooling reduces friction and provides an increased tool life.
- Lowers operating temperatures and allows for higher operating speeds.
- Stable foam formulation.
- Safe on all metal surfaces, does not stain.
- Convenient 360° (including inverted position) spray valve for aerosols.

## 3. Applications

- Standard cutting operations.
- Standard metals and alloys for machining.

## 4. Directions

- Shake well before use.
- Spray from a short distance.
- Repeat frequently during the application.
- To remove residues or excess product, use one of the CRC cleaners.
- **A safety data sheet (MSDS) according to EC Regulation N° 1907/2006 Art.31 and amendments is available**



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for all CRC products.

• **NOTE:** The product can also be used to upgrade simple cutting oils (use 5% or more), but compatibility and performance should be checked for each case.

### 5. Typical product data (without propellant)

Appearance	Aerosol	Razsuto stanje
Barva	Pena.	Tekočina.
Vonj	Rumeno rjavo.	Rumeno rjavo.
Density	Karakterističen vonj.	Karakterističen vonj.
Viskoznost	0.879 g/cm <sup>3</sup> (@ 20°C).	0.879 g/cm <sup>3</sup> (@ 20°C).
Kinematska viskoznost	55.9 mPa.s (@ 20°C).	55.9 mPa.s (@ 20°C).
Flash point active product	23.09 mPa.s (@ 40°C).	23.09 mPa.s (@ 40°C).
4-ball weld load active product	>170 °C	>170 °C
4-ball wear active product	4800 N	4800 N
	0.18 mm	0.18 mm

### 6. Packaging

Aerosol	12x300 ML	Ref. : 20448
Razsuto stanje	20 L	Ref. : 30354
	2x5 L	Ref. : 20457
	6x1 L	Ref. : 30353

All statements in this publication are based on service experience and/or laboratory testing. Because of the wide variety of equipment, conditions of use and the unpredictable human factors involved, we recommend that our products are tested on-the-job prior to use. All information is given in good faith but without warranty neither expressed nor implied. This Technical Data Sheet may already have been revised as a result of a change in legislation, availability of components or newly acquired experiences. The latest and only valid version of this Technical Data Sheet will be sent to you upon simple request or can be found on our website: [www.crcind.com](http://www.crcind.com) We recommend that you register on our website for this product, thus enabling you to automatically receive any future updates.

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