



Polymer Processing

GREEN MOULD PROTECTIVE

HIGH VISIBILITY, ANTI-CORROSION PROTECTION

Green Mould Protective provides long term protection to mould tool surfaces after use. It removes any surface moisture and protects the mould tool against corrosion during storage. Green Mould Protective will not penetrate or creep into the mould tool. It has a highly visible film that offers easy identification, total coverage assured. It resists acid finger markings and it's easily moulded off, ensuring quick start up. The mould tool remains in top condition.

PRODUCT CODES / FILL SIZES



31546 / 400ml

APPLICATIONS

A coloured, non-silicone, protective coating for use on mould tools. It incorporates a highly visible green tracer dye for easy visual identification, ensuring complete coverage and, thus total protection. The viscous consistency prevents “run-off” and inhibits creeping into the mould tool.

The film resists the effects of high humidity. It will not harden or crack and is easily moulded off when recommencing production. Alternatively, it may be removed with Ambersil Mould Cleaner or any of the Amberklene Solvents.

- All injection mould tools, blow mould tools, extrusion dies and metal components requiring corrosion protection.

DIRECTIONS

- Apply a light, even coating to all surfaces from 9” - 12” (25-30cm).
- Ensure that the surfaces have cooled to below 35°C to ensure optimum film formation.

TECHNICAL DATA (WITHOUT PROPELLANT)

Appearance	Viscous, Green Film
Protection Against Corrosion	TBA
Water Displacing	TBA
Salt Spray Test	TBA
Film Forming Properties	A continuous, homogenous film remains after 10 minutes
Solubility	Soluble in solvents, insoluble in water
Flammability	Classified as extremely flammable under current EC Regulations
Flashpoint	Not applicable in sealed aerosol

MATERIALS COMPATIBILITY

OK	-
CAUTION	-
NOT OK	-

STORAGE & SHELF LIFE

The product may be stored at normal ambient temperatures and has a shelf life of not less than 6 years with correct storage. Aerosols should always be stored below 50°C, away from direct heat and naked flame.

HEALTH AND SAFETY

A separate Safety Data Sheet (SDS) according to EC Regulation 73/404/EEC and 648/2004/EC is available from Ambersil.com or via info.uk@crcind.com

MISREPRESENTATION ACT 1967

TRADE DESCRIPTIONS ACT 1968

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